ENGINEERING ORDER E.O. NO. № 140039

TO STOCK: CHANGED DRAWING — AUTHORITY: E(ER) 46353 — MAT'L DATE: 3-26-81

EFFECTIVE ON: NEXT PARTS MADE — MAT'L REQ'D: 2794 — PARTS: — TOOLS: — MACH.: — SPOT/GAGE: — MATERIAL SPECIFICATION: —

MODEL: 369A, 369HS, 369HM — E.O. BY: X 3476 — INTERCHANGEABILITY AFFECTED: YES ☐ NO ☒

SEE CEA SHEET — F SEZZANO — DATE: —

ATP GROUP: 7802 — ATP AFFECTED: YES ☐ NO ☒ — SPECIFICATION AFFECTED: YES ☐ NO ☒ — GROUP: — DATE: —

DOCUMENT: 369A9971 — REV: A — SIGNIFICANT CHANGE: YES ☐ NO ☒ — SWAGING SET, BEARING RETAINER — NEXT ASSY: 369A9900 — WEIGHT: — — SCALE: — — COPIES TO: —

SEE REVISION BLOCK FOR CHANGES

NOTE: PARTS MADE O.K

REFERENCED E.O.'S: —

REMARKS & PURPOSE: TO CLARIFY DWG FOR VENDOR USE

TYPE	DRAWING AFFECTED: DASH NO	EFFECTIVE ON: END ITEM NO	EFFECTIVE ON: THRU	OPTIONAL RUNS USABLE ON: END ITEM NO	OPTIONAL RUNS USABLE ON: THRU	NEXT ASSY DRAWING: MODEL	QTY
A/B	369A9971	BSC	NEXT PARTS MADE			369HS	1
A/B	369A9971	BSC	NEXT PARTS MADE			369HM	1

REMARKS: —

PROJECT ENGINEER: — DATE: 3/26/81

E.O. EFFECTIVE ON BLOCK: A ☐ B ☐ C ☐ — CHANGE BASED ON DATA BLOCK: DRAWING, SERVICE OR GENERAL NOTES

CHAIRMAN: — DATE: 3/26/81

DISABLE CONTROL BOARD: MANUFACTURING ☐ — DATE: 3/26/81

COMMERCIAL AIRCRAFT NOT AFFECTED ☐ — E.O. NUMBER: 140039 — REV: —

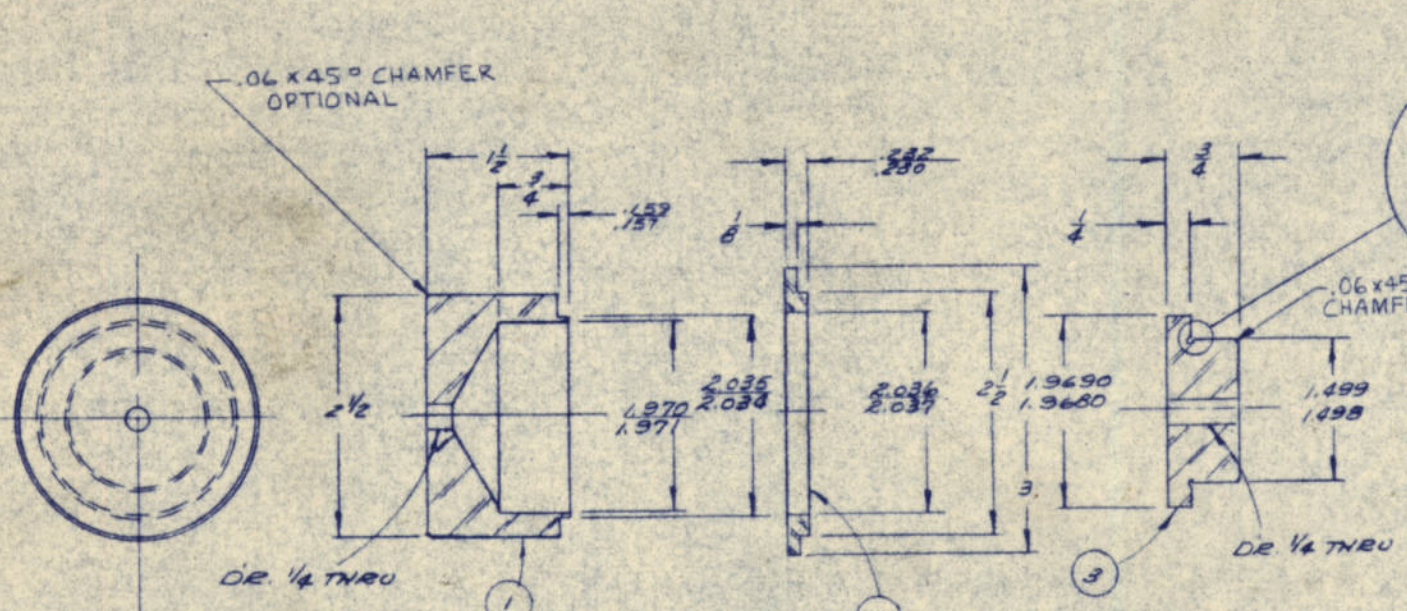
Hughes Helicopters

COMMERCIAL A/C EFFECTIVITY RECORD

	4	3	2	1

REVISIONS

EFFECTIVE ON	ZONE	LTR	DESCRIPTION	DATE	APPR'D
			RELEASED WITH E.O. NO. 140039		
			RELEASED FOR FAB. STOCK 7-27-81		
	1C 2C 4D L/M	A	1. ADDED UNDERCUT DIM'S 2. ADDED .06 x 45° CHAMFER (2 PL) 3. .325 DIA FOR ITEM 2 WAS .350 DIA RELEASED ON E.O. 140039	7-27-81	



NOTES:
1-N.T. ITEMS 1, 2 & 3 TO 34-38RC

369A9971 A

THIS IS A REDUCED DWG.

TOOL USE.
1. TO INSTALL & SWAGE BEARING SWAGING RING 369A5163 ON SHAFT 369A5158

.232
+.125
.B57

QUANTITY	FIND NO.	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION	ZONE
9971	-	369A9971	SWAGING SET				
1	1	369A9971-1	PUNCH	2.75 DIA x 1.75	4140 STEEL	MIL-S-5626	C-2
1	2	369A9971-2	SUPPORT RING	3.25 DIA x .50	4140 STEEL	MIL-S-5626	C-2
1	3	369A9971-3	SUPPORT PLUG	2.25 DIA x 1.00	4140 STEEL	MIL-S-5626	C-3

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES; CONTINUOUS TOLERANCES: 3 PLACE DECIMAL ± .010, 2 PLACE DECIMAL ± .03, ANGULAR ± 0° 30'

MATERIAL AND PROCESS

CONTRACT NO.

DRWN	HAWKINS	4-8-66
CHK'D		4-8-66
APP'D		
APP'D		
APP'D		
APP'D		
HTC AD APPROVAL		
APPROVAL		

HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA

DWG. TITLE: SWAGING SET, BEARING RETAINER

SIZE: C — CODE IDENT NO: 02731 — DWG. NO: 369A9971 — SCALE: 1/1 — SHEET 1 OF

FROM	THRU	APPLICATION	USED ON	QTY REQD
		369A9900 NEXT ASSY		